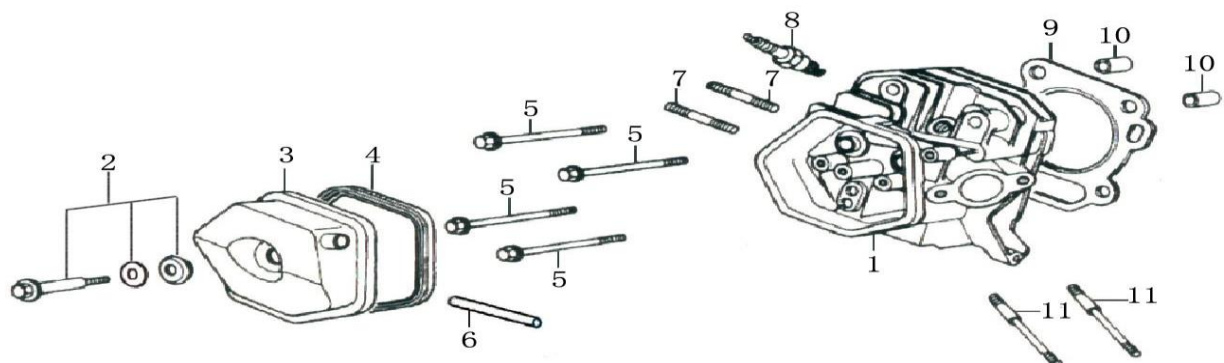


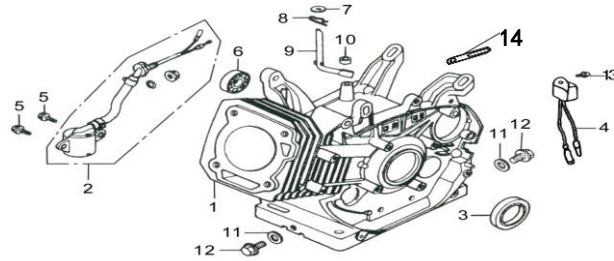


Model	G270F(D)
Engine type	Single cylinder, Air cooled, 4-stroke. OHV
Displacement	270cc
Net power	6.0kW/3600r/min
Bore x Stroke	77m×58mm
Net torque	17.7/2500Nm / r / min
Starting system	Recoil/Electric
Lubrication system	Splash
Air filter	Foam+paper, oil bath
Engine oil capacity	0.95L
Fuel tank capacity	6.0L
Net weight	25/28kg
Dimension	380mm×430mm×410m



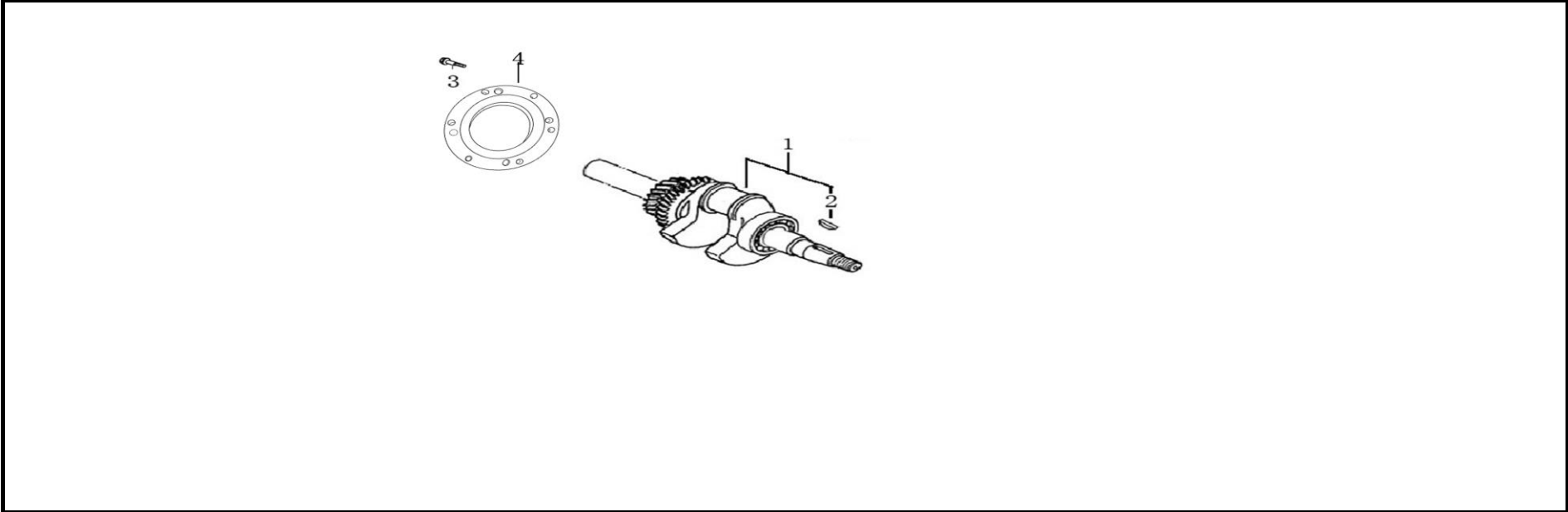
气缸头 (Cylinder head)

序号	零部件件号	零部件名称	Description	规格状态	数量	易损属性
No.	Part No.				Reqd. QTY	CONSUMABLE GRADE
1			Cylinder head	T080_消声器侧带M8×12的螺孔;	1	B
2			Bolt combination for cylinder	T110;镀蓝白锌Q16	1	C
3			Cylinder head cover assy	T110;镀蓝白锌Q16	1	C
4	380840425-0001	密封圈	Seal ring	T110_气缸头盖密封圈_丙烯酸脂;	1	A
5			Hexagon bolt with flange	T110_M10_L=80;镀蓝白锌Q16	4	C
6			Breather tube	T080_Φ11×Φ15×95_直管_丁腈橡胶_废气管	1	A
7			Stud	T110_M8_L=54;镀蓝白锌Q16	2	C
8	270960014-0001	火花塞	Spark plug	F7RTC_无干扰;	1	A
9	120150145-0001	气缸头密封垫	Gasket for cylinder head	T09F_石墨;含Hg/Cr6/Pb/PBB/PBDE≤1000ppm,	1	A
10			ocation pin	T110_d=12_L=20;	2	C
11			Stud	T080_M6/8_L=123;镀蓝白锌Q16	2	C



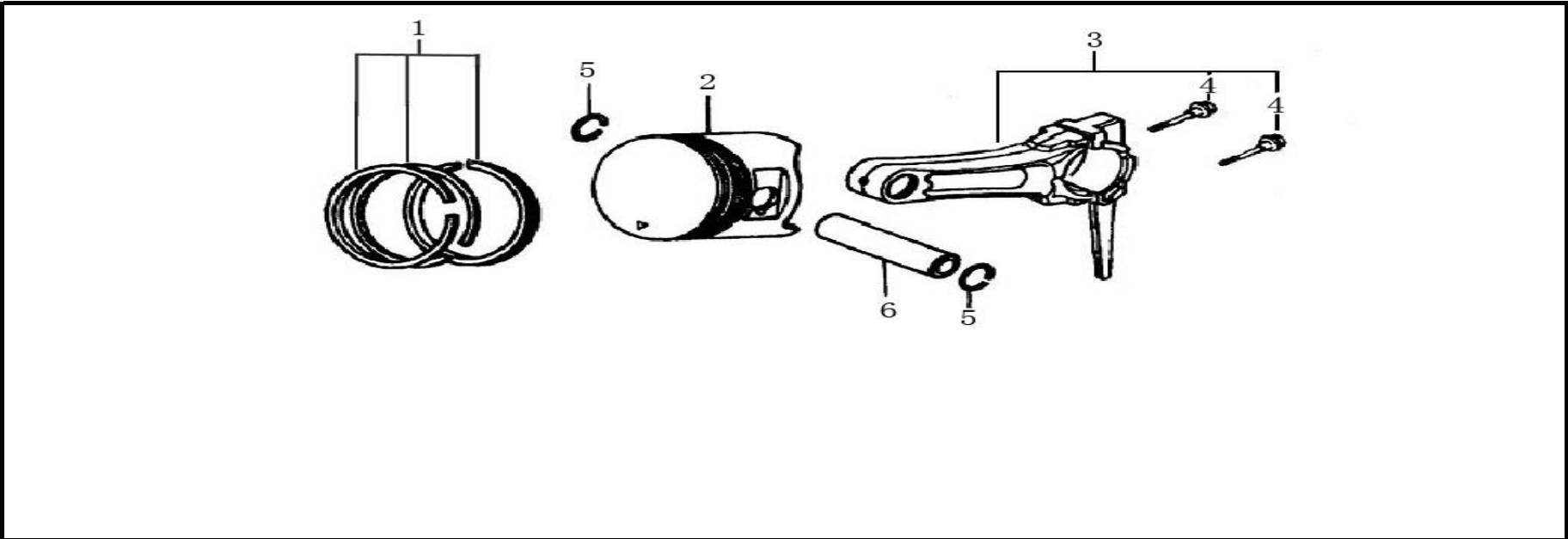
曲轴箱（Crankcase）

序号	零部件件号	零部件名称	Description	规格状态	数量	易损属性
No.	Part No.				Reqd. QTY	CONSUMABLE GRADE
1			Crankcase body	T090_有孔_加强筋减矮3mm;	1	B
2	281850152-0001	油位传感器	Oil level sensor	T110_电感式;	1	A
3			Oil seal	T080_d=30_D=46_b=8;含Hg/Cr6/Pb/PBB/PBDE≤	1	A
4	281890001-0001	机油保护器	Engine oil protector	T040;	1	A
5			Hexagon bolt with flange	GB/T 16674.1_M6_L=14;镀蓝白锌Q16	2	C
7			Flat washer	T110_T21_内径8_外径16_厚度1.2;镀白锌Q08	1	C
8			Pin clip	T040_调速臂用;	1	B
9			Speed regulating arm	T080;	1	B
11			Flat washer	T110_T21_内径12_外径20_厚度2_铝及铝合金;	2	C
12			Sealing plug screw	T110_M12×1.5×15;镀蓝白锌 Q16	2	C
13			Hexagon bolt with flange	GB/T 16674.1_M6_L=12;镀蓝白锌Q16	1	C
14			Cable cleat	T560;满足REACH和ROHS要求	1	B



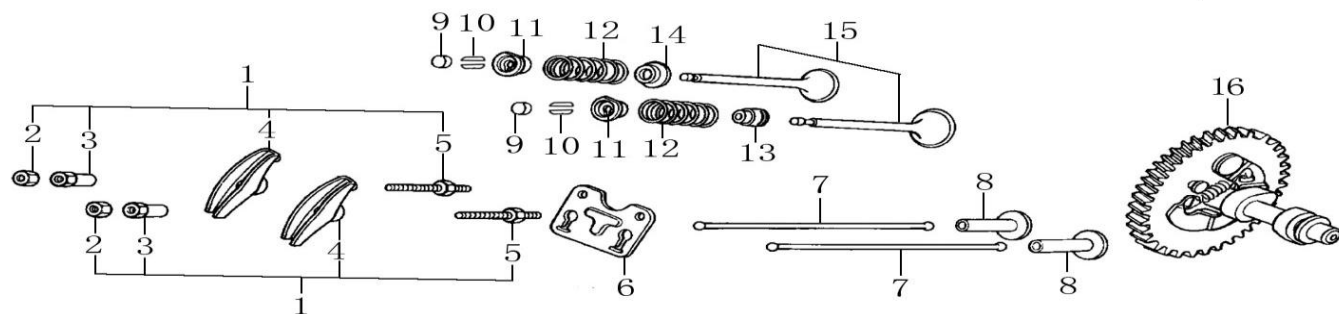
曲轴 (Crankshaft)

[illegible]



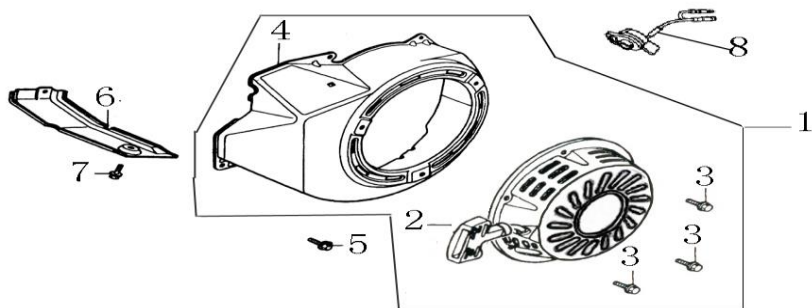
活塞连杆 (Piston/connecting rod)

[illegible]



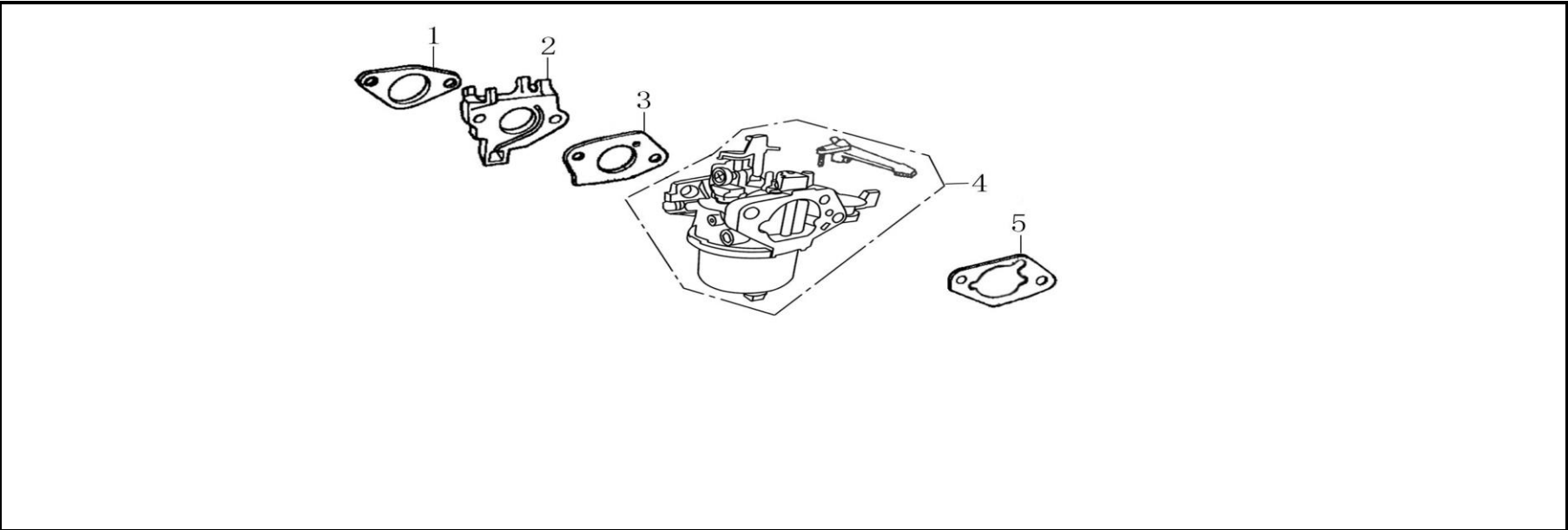
凸轮轴 (Camshaft)

序号	零部件件号	零部件名称	Description	规格状态	数量	易损属性
No.	Part No.				Reqd. QTY	CONSUMABLE GRADE
1			Valve rocker combination	T110; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	2	B
2			Valve lock nut	T040;	2	B
3			Adjustable nut of valve	T040;	2	B
4			Valve rocker	T110;	2	B
5			Adjustable bolt of valve	T040;	2	B
6			Plate, push rod guide	T110; 镀蓝白锌Q16	1	B
7			Push rod	T080; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	2	B
8			Lifter, Valve	T110; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	2	B
9			Valve adjustment cap	T110; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	2	B
10			Valve locker	T11D; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	4	B
11			Retainer, valve spring	T11D_锁夹状态(通机)_排气门用; 含Hg	2	B
12			Inner spring of valve	T11D_调软状态; 含Hg/Cr6/Pb/PBB/PBDE	2	A
13			Valve oil seal	T110; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	1	A
14			Seat, valve spring	T110; 含Hg/Cr6/Pb/PBB/PBDE≤1000pp	1	B
15			Valve Kit	T09F_锁夹状态; 含Hg/Cr6/Pb/PBB/PBDE	1	B
16			Camshaft assy	T080_增压, 全金属, 减压阀为甩块离心	1	B



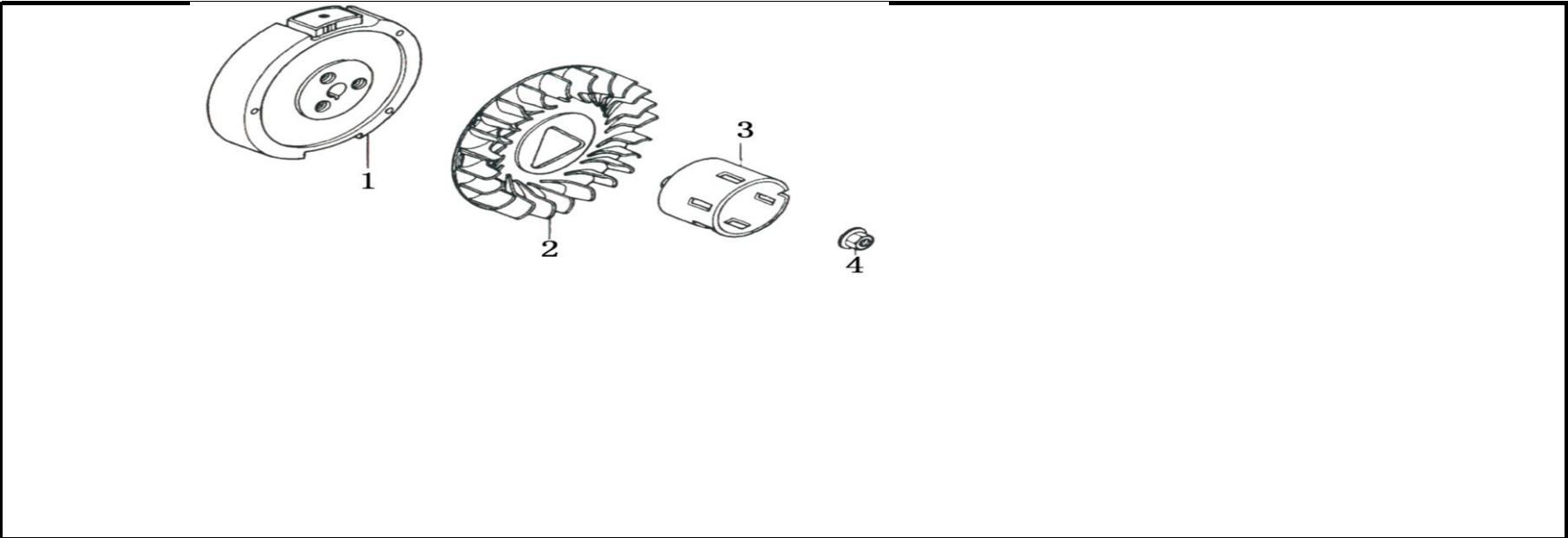
起动机 (Starter)

序号	零部件件号	零部件名称	Description	规格状态	数量	易损属性
No.	Part No.				Reqd. QTY	CONSUMABLE GRADE
1			Manual starting assembly	T080_两点钟_2#_铁棘爪_C款_C款;纯黑H01_	1	B
2	193500015-0003	手起动部件	Manual starting components	T080_2#_C款_铁棘爪;纯黑H01	1	B
3			Hexagon bolt with flange	T021_法兰盘直径Φ11_M6_L=8_启动拉盘螺栓	3	C
4			Fan cover comp.	T080_C款;纯黑H01	1	C
5			Hexagon bolt with flange	GB/T 16674.1_M6_L=10;镀蓝白锌Q16	4	C
6			air deflector	T080_气缸头;镀蓝白锌Q16	1	C
7			Hexagon bolt with flange	GB/T 16674.1_M6_L=12;镀蓝白锌Q16	1	C
8	271660028-0001	熄火开关	Stop switch	T040_长线;	1	A



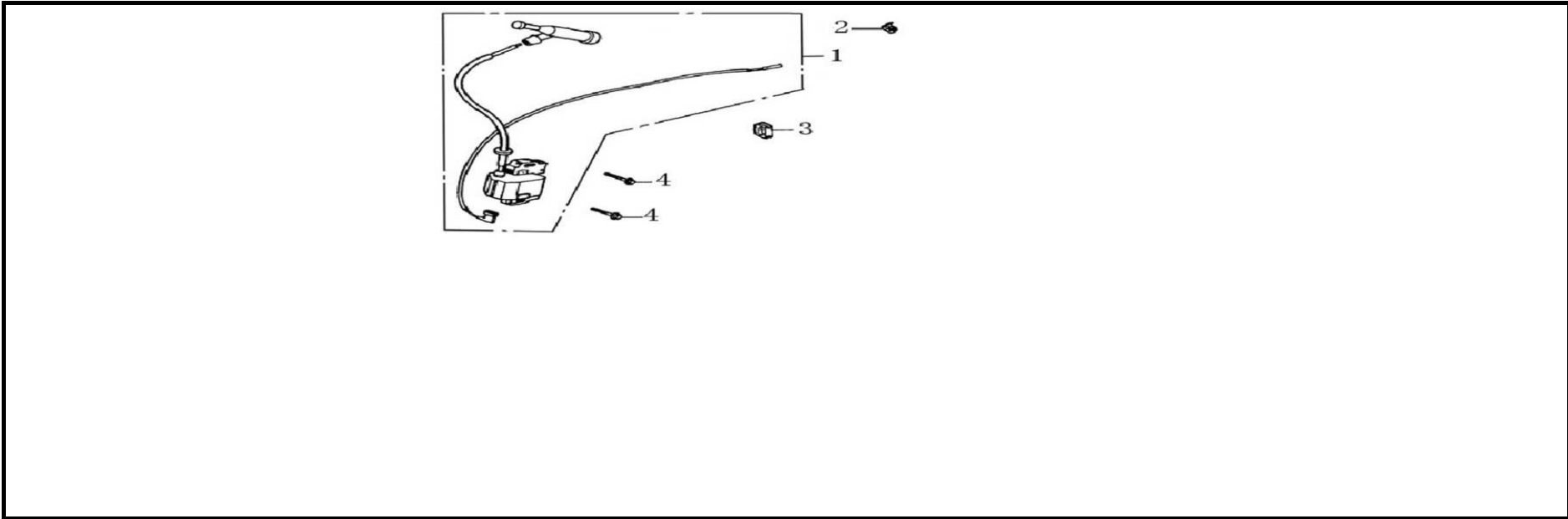
化油器 (Carburetor)

[illegible]



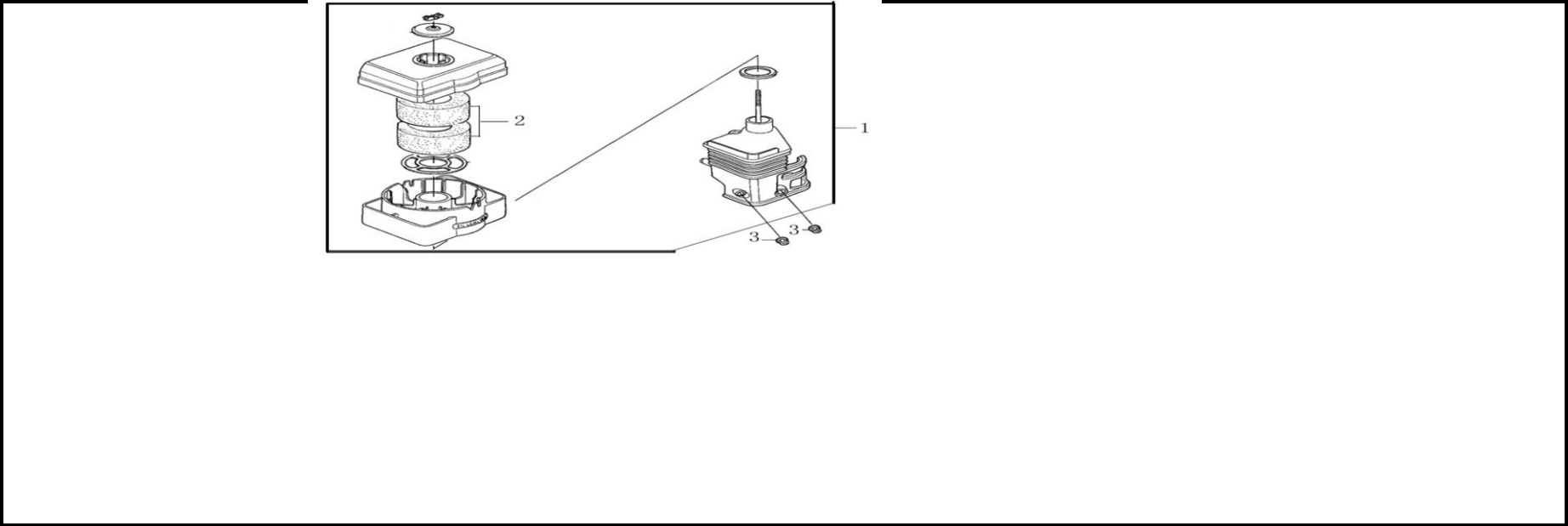
飞轮 (Flywheel)

[illegible]



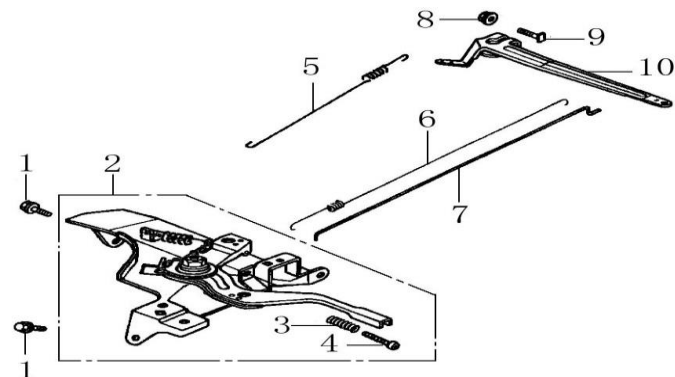
点火器 (Ignition Comp)

[illegible]



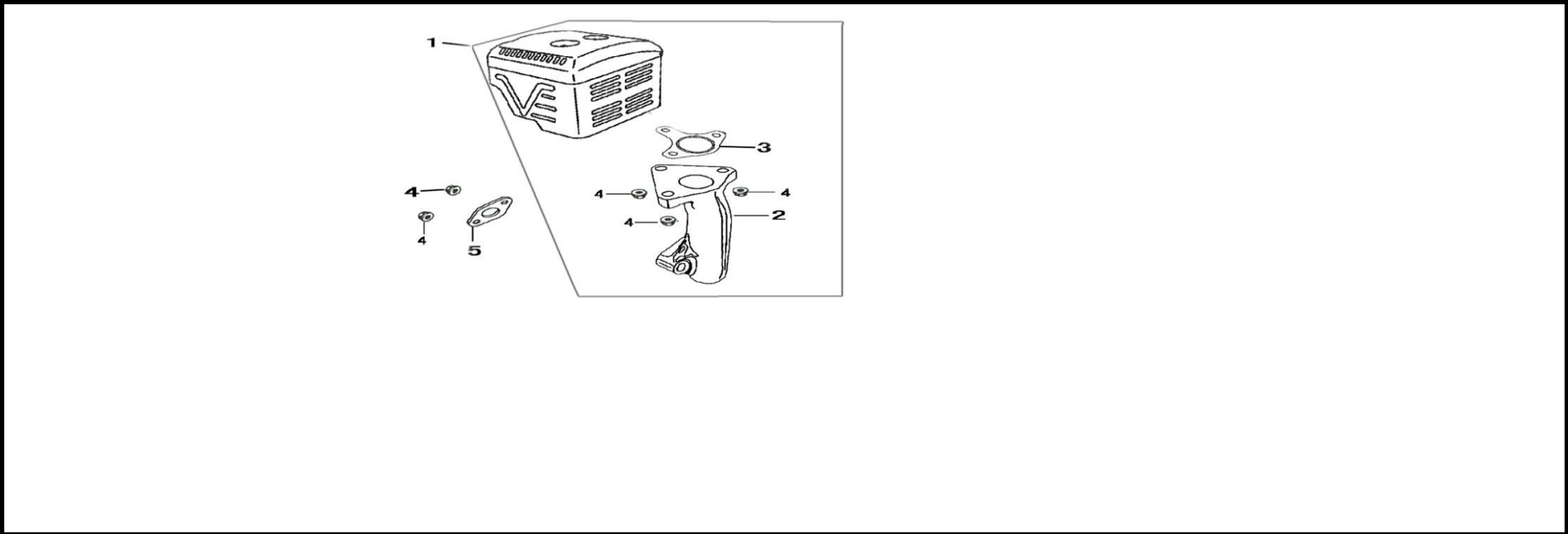
空滤器 (Air cleaner)

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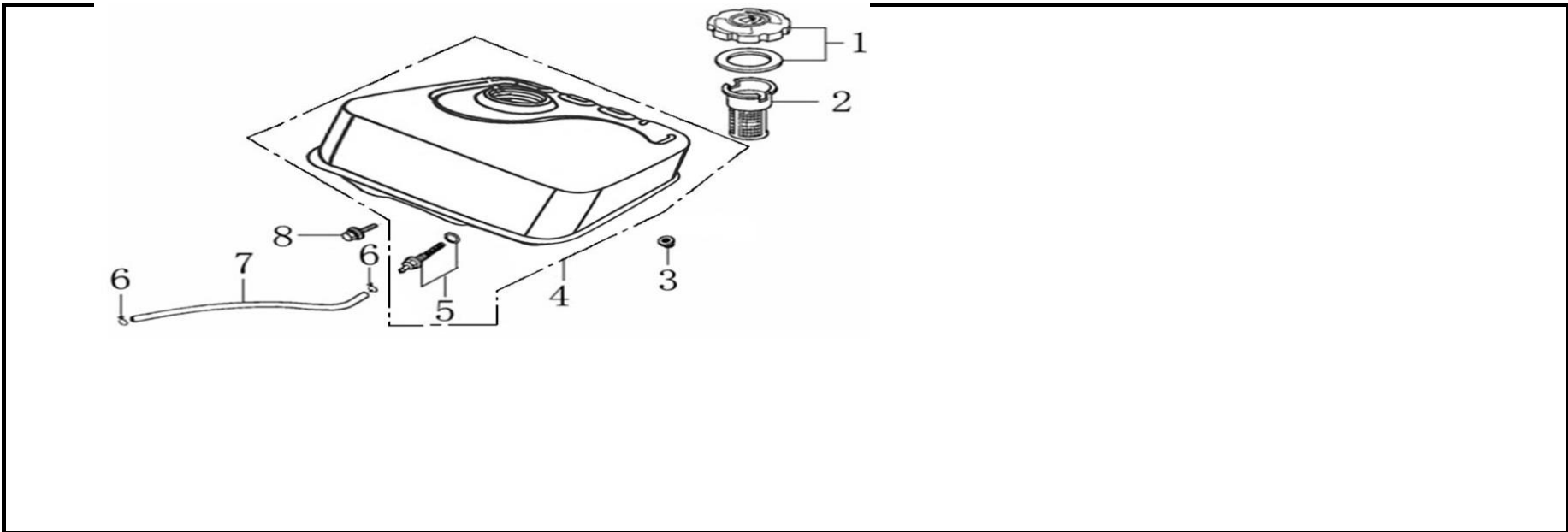
调速控制 (Control)

序号	零部件件号	零部件名称	Description	规格状态	数量	易损属性
No.	Part No.				Reqd. QTY	CONSUMABLE GRADE
1			Hexagon bolt with flange	GB/T 16674.1_M6_L=12;镀蓝白锌Q16	2	C
2			Throttle handle combination	T080_微耕1#;镀蓝白锌 Q16	1	B
3			speed regulating Limit spring	T110;镀蓝白锌Q16	1	A
4			Cross recessed pan head screw	GB/T 818_M5_L=35;镀蓝白锌Q16	1	C
5	171600006-0001	调速弹簧	Governing spring	T080_17圈_单机用;	1	A
6			throttle return spring	T110_30圈;	1	A
7			Throttle rod	T080;	1	B
8			Hexagon nut with flange	GB/T 6177.1_不带防滑齿_M6;镀蓝白锌Q16	1	C
9			Square head set screw with flange	T040_M6_L=21(13mm);调速支架固定	1	C
10			Speed regulating bracket	T080;带方头平端紧定螺钉/六角法兰面螺母	1	B



消声器 (Muffler)

[illegible]



油箱 (Fuel tank)

[illegible]